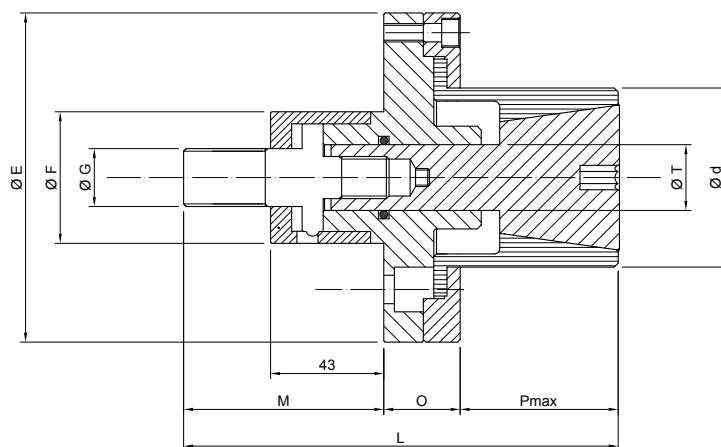


/ PE COLLET HOLDERS ADAPTER

The adapter, entirely made from a block of galvanized, tempered and adjusted steel,

is mounted on MSCPE chuck (or another prepared chuck). it has the task of bringing expandable collet with its tapered rod and piece stop flange, preventing collet from expanding too much thanks to a stroke limiter.

Every collet class (PE A type; B type; C type, etc...) needs a specific adapter.



/ PE Collet holders adapter

ARTICLE	ADAPTER TYPE	COLLET TYPE PE	DIMENSIONS				Max. diam. expansion	S
			Diameter Range Ø d min. ÷ max.	Ø B	L	L2		
60 017 00	MSCPE-Aa	Aa	11÷17	45	40	103,5	0,5	500
60 025 00 60 035 01	MSCPE-A	A A1	17÷25 25,5÷35	45 45	40 40	103,5	0,5 0,5	1600 1600
60 035 00 60 050 01	MSCPE-B	B B1	25÷35 35,5÷50	48 60	40 40	103,5	0,5 0,5	3200 3200
60 050 00 60 060 01	MSCPE-C	C C1	35÷50 50,5÷60	63 70	55 55	95,5	0,5 0,5	3200 3200
60 065 00 60 080 01	MSCPE-D	D D1	50÷65 66÷80	75 90	70 70	109,5	1 1	4500 4500
60 085 00 60 100 01	MSCPE-E	E E1	70÷85 86÷100	95 110	80 80	119,5	1 1	4500 4500
60 110 00 60 130 01	MSCPE-F	F F1	90÷110 111÷130	135 145	100 100	143,5	1 1	4500 4500
60 160 00 60 180 01	MSCPE-G	G G1	130÷160 161÷180	185 195	110 110	153,5	1 1	5000 5000
60 210 00 60 230 01	MSCPE-H	H H1	180÷210 211÷230	235 245	110 110	156,5	1 1	5000 5000