

/ Flanges for MSCTN/AF Chuck

Note for using the flanges:

DIRECT flange type 1 (ISO-A)

It is attached to the body of the MSCTN-AF collet holding chuck and directly mounted on the machine nose.

INTERPOSED type 2 flange (ISO-A)

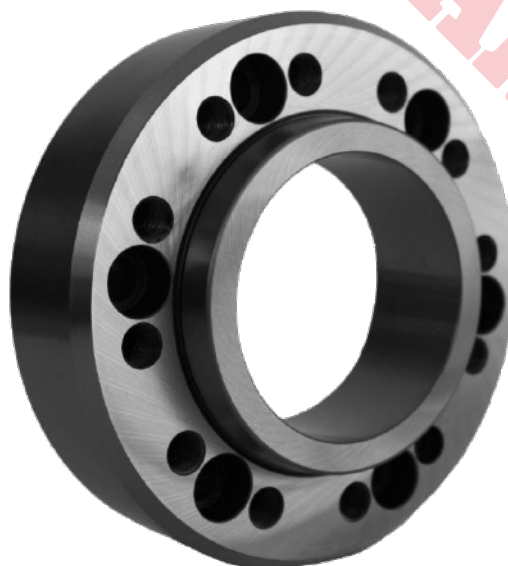
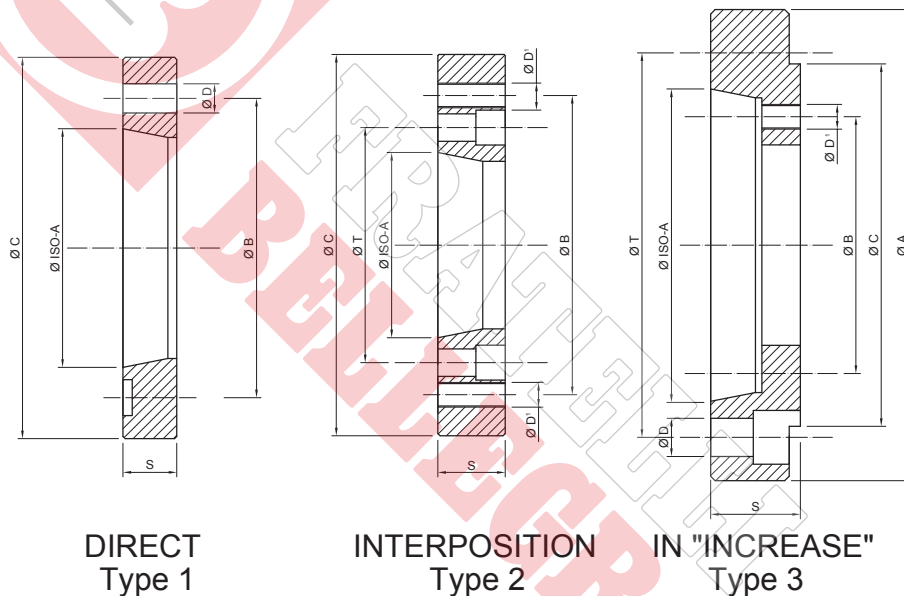
This is used when the MSCTN/AF collet holding chuck must be mounted on a machine nose of dimensions smaller than that normal for the chuck centering diameter. In this case, the INTERPOSED flange is mounted directly on the machine

nose. Later, the collet holding chuck is mounted and attached to the flange.

AUGMENT type 3 flange (ISO-A)

This is used when the MSCTN/AF collet-holding chuck must be mounted on a machine nose of dimensions larger than normal for the chuck centering diameter.

The AUGMENT flange is mounted on the machine nose to then mount and attach the collet-holding chuck on the flange.



ARTICLE	TYPE	SPINDLE TYPE	DIMENSIONS								
			A	B	C	ISO-A	D	D'	T	S	KG
500 004 115	1	MSCTN-32 / AF 115		82,6	115	4"-63,513	11			13	0,6
501 004 115	1	MSCTN-32 / AF 115		82,6	115	4"-63,513	11			20	1
500 004 115	1	MSCTN-42 / AF 115		82,6	115	4"-63,513	11			13	0,6
501 004 115	1	MSCTN-42 / AF 115		82,6	115	4"-63,513	11			20	1
500 005 140	1	MSCTN-42 / AF 140		104,8	140	5"-82,563	11			15	1
501 005 140	1	MSCTN-42 / AF 140		104,8	140	5"-82,563	11			20	1,3
502 005 140	1	MSCTN-42 / AF 140		104,8	140	5"-82,563	11			24	1,6
500 005 140	1	MSCTN-52 / AF 140		104,8	140	5"-82,563	11			15	1
501 005 140	1	MSCTN-52 / AF 140		104,8	140	5"-82,563	11			20	1,3
502 005 140	1	MSCTN-52 / AF 140		104,8	140	5"-82,563	11			24	1,6
500 005 170	2	MSCTN-52 / AF 170		133,4	170	6"-106,375	11	M12	104,8	24	2,7
500 006 170	1	MSCTN-52 / AF 170		133,4	170	6"-106,375	13			17	1,5
501 006 170	1	MSCTN-52 / AF 170		133,4	170	6"-106,375	13			24	2,1
502 006 170	1	MSCTN-52 / AF 170		133,4	170	6"-106,375	13			30	2,6
500 008 170	3	MSCTN-52 / AF 170	210	133,4	170	8"-139,719	17	M12	171,4	40	6,2
500 005 170	2	MSCTN-60 / AF 170		133,4	170	5"-82,563	11	M12	104,8	24	2,7
501 005 170	2	MSCTN-60 / AF 170		133,4	170	5"-82,563	11	M12	104,8	30	03:03
500 006 170	1	MSCTN-60 / AF 170		133,4	170	6"-106,375	13			17	1,5
501 006 170	1	MSCTN-60 / AF 170		133,4	170	6"-106,375	13			24	2,1
502 006 170	1	MSCTN-60 / AF 170		133,4	170	6"-106,375	13			30	2,6
500 008 220	1	MSCTN-60 / AF 220		171,4	220	8"-139,719	17			19	2,7
501 008 220	1	MSCTN-60 / AF 220		171,4	220	8"-139,719	17			24	3,4
502 008 220	1	MSCTN-60 / AF 220		171,4	220	8"-139,719	17			30	4,2
500 008 170	3	MSCTN-60 / AF 220	210	133,4	170	8"-139,719	17	M12	171,4	40	6,2
500 005 170	2	MSCTN-70 / AF 170		133,4	170	5"-82,563	11	M12	104,8	24	2,7
501 005 170	2	MSCTN-70 / AF 170		133,4	170	5"-82,563	11	M12	104,8	30	03:03
500 006 170	1	MSCTN-70 / AF 170		133,4	170	6"-106,375	13			17	1,5
501 006 170	1	MSCTN-70 / AF 170		133,4	170	6"-106,375	13			24	2,1
502 006 170	1	MSCTN-70 / AF 170		133,4	170	6"-106,375	13			30	2,6
500 008 220	1	MSCTN-70 / AF 220		171,4	220	8"-139,719	17			19	2,7

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