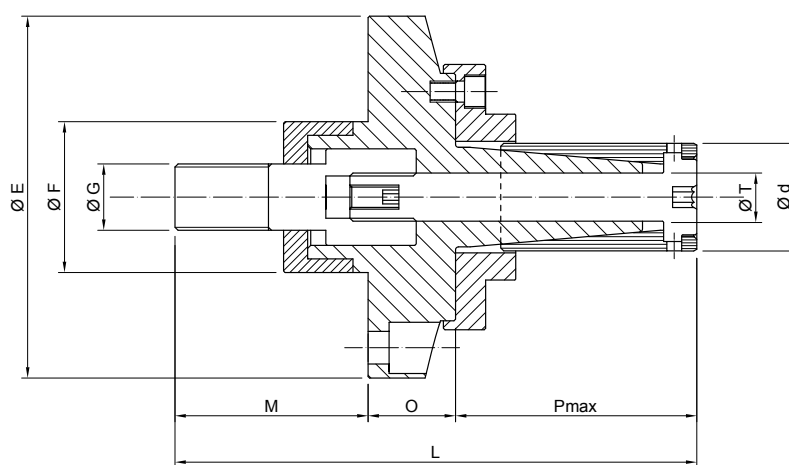


/ PET COLLET HOLDERS ADAPTER

The adapter, entirely made from a block of galvanized, tempered and adjusted steel, is mounted on MSCPE chuck (or another prepared chuck).

Every collet class (PE A type; B type; C type, etc...) needs a specific adapter.

it has the task of bringing expandable collet with its tapered rod and piece stop flange, preventing collet from expanding too much thanks to a stroke limiter.



/ Pet collet holders adapter

ARTICLE	ADAPTER TYPE	Collet Type PE	DIMENSIONS									MAX. DIAM. EXPANSION	MAX. (KG) TRACTION FORCE
			Diameter Range Ø d min. ÷ max.	E	F	G	L	M	O	P MAX	T		
380 020 000	MSCPET-A	A	15÷20	105	50	M22x1,5	143	67	26	50	7	0,5	550
380 025 000	MSCPET-B	B	20÷25	105	50	M22x1,5	148	67	26	55	10	0,5	1600
380 030 000	MSCPET-C	C	25÷30	105	50	M22x1,5	153	64	29	60	12	1	2300
380 035 000	MSCPET-D	D	30÷35	105	50	M22x1,5	158	64	29	65	14	1	3200
380 050 000	MSCPET-E	E	35÷50	120	50	M22x1,5	173	64	29	80	16	1	4500
380 065 000	MSCPET-F	F	50÷65	140	50	M22x1,5	193	63	35	95	18	2	4500
380 080 000	MSCPET-G	G	65÷80	147	50	M22x1,5	203	63	25	115	22	2	4500
380 100 000	MSCPET-H	H	80÷100	157	50	M22x1,5	220	63	22	135	25	2	4500
380 125 000	MSCPET-I	I	100÷125	187	50	M22x1,5	238	63	25	150	30	2	4500
380 150 000	MSCPET-L	L	125÷150	207	50	M22x1,5	253	63	25	165	30	2	5000
380 175 000	MSCPET-M	M	150÷175	247	50	M22x1,5	278	63	25	190	30	2	5000
380 200 000	MSCPET-N	N	175÷200	277	50	M22x1,5	303	63	25	215	30	2	5000